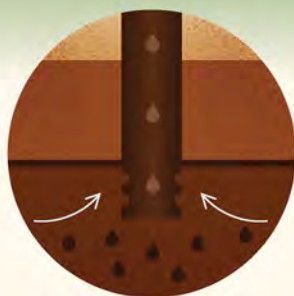


# CO<sub>2</sub> ENHANCED OIL RECOVERY: GREENER OIL

As global energy demand continues to increase, energy producers aim to produce more and “greener” oil—that is, oil with a reduced carbon footprint—through a process called CO<sub>2</sub> enhanced oil recovery (EOR).

## PRODUCING OIL FROM RESERVOIRS

Stages of oil production



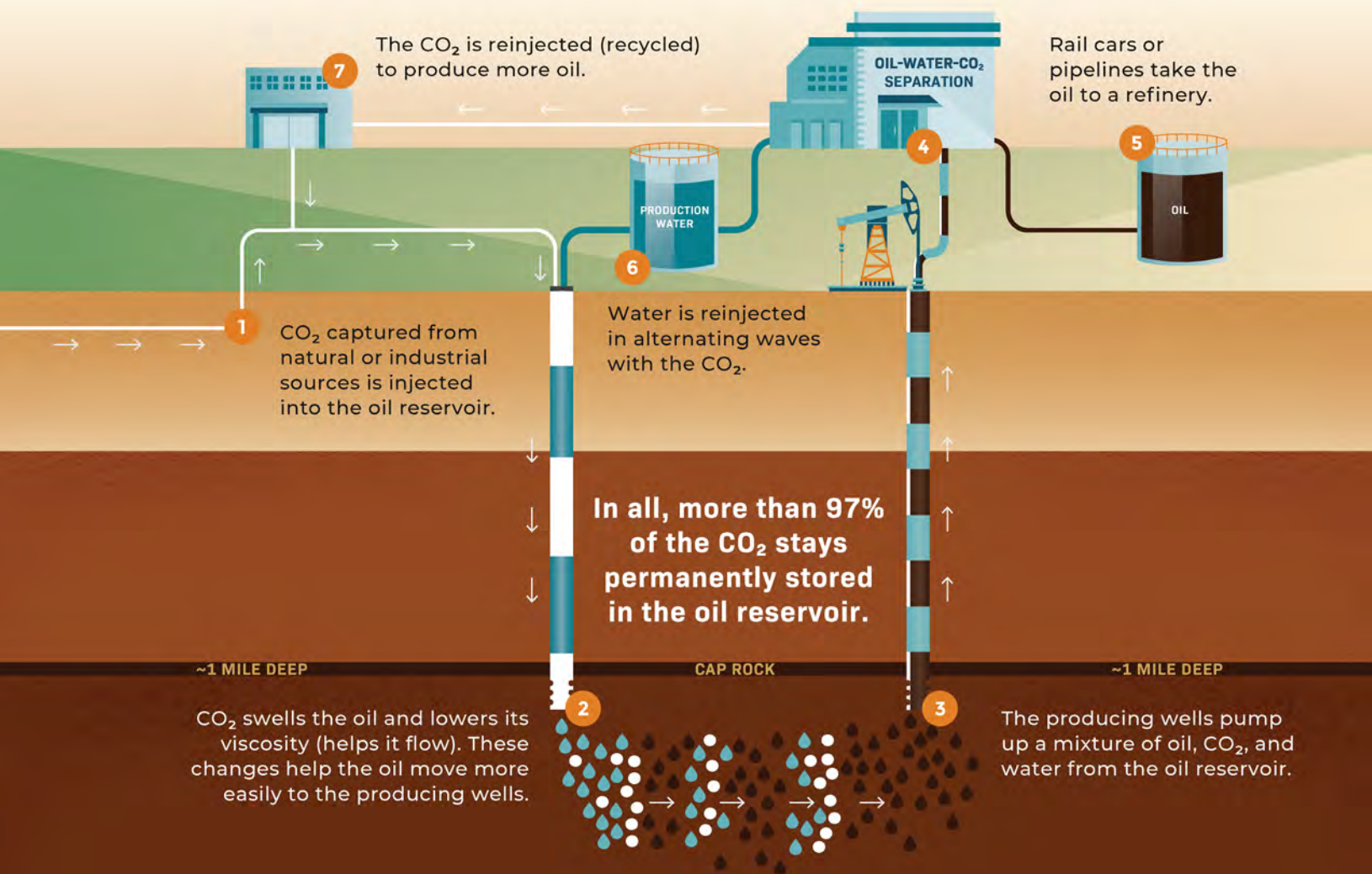
**PRIMARY RECOVERY**  
Natural pressure of the reservoir pushes some of the oil to producing wells where pumps bring the oil to the surface.



**SECONDARY RECOVERY (WATER FLOODING)**  
Water injected into the reservoir increases pressure and pushes more oil to producing wells.

### TERTIARY RECOVERY (CO<sub>2</sub> EOR)

Injected CO<sub>2</sub> mixes with oil and causes more of the oil to flow to the producing well.



## BENEFITS

Using CO<sub>2</sub> captured from industrial sources like power plants, ethanol plants, and gas processing plants for enhanced oil recovery:



Produces greener oil with a smaller carbon footprint because CO<sub>2</sub> is permanently stored in the process



Provides economic incentive to capture the industrial CO<sub>2</sub>, as the CO<sub>2</sub> is sold to offset the cost of capture



Enhances energy security with homegrown oil production



Generates and maintains well-paying jobs, tax base, and viable communities



Reduces industrial CO<sub>2</sub> emissions to the atmosphere

## LOCATION

### North Dakota's older (conventional) oil fields

When the market is ready, CO<sub>2</sub> EOR will revitalize older oil fields that are in declining stages of production.

### North Dakota's Bakken (unconventional) oil fields

When the technology is ready, CO<sub>2</sub> EOR can be applied to declining Bakken oil wells to improve production.



## SAFETY



Oil reservoirs can hold CO<sub>2</sub> the same way they've been holding oil and gas for millions of years.



The oil industry has 40+ years of CO<sub>2</sub> EOR experience.



4,000+ miles of CO<sub>2</sub> pipelines in North America move CO<sub>2</sub> every day without incident.



North Dakota's stable geology is ideal for CO<sub>2</sub> EOR.



Millions of additional barrels of oil have been safely produced (Texas, Saskatchewan, Montana, Mississippi).

Support the development of CCUS and CO<sub>2</sub> EOR in North Dakota as a clean energy strategy.

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